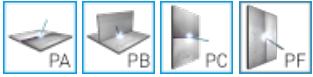




# CEWELD OA 58-66B

TYPE	High alloyed seamless metal cored wire for hardfacing against extreme abrasion.								
APPLICATIONS	Rebuilding wornout parts or protecting new machine parts to increase life that suffer from extreme abrasive wear								
PROPRIÉTÉS	High C-, Cr-, B-alloyed flux-cored wire electrode which forms extremely hard carbides for extremely hard deposits on parts subject to excessively heavy abrasive wear weldable with and without protective gas. Very good wear resistance due to excellent first layer hardness properties. More than 1 or 2 layers should not be deposited. A Buffer layer with CEWELD® OA 4370 or CEWELD® OA MnCr is recommended in case of old layers or critical base metals. Weldable with M21 or without shielding gas.								
CLASSIFICATION	EN ISO	14700: T ZFe14							
CONVIENT POUR	58-66 HRc Hardfacing alloy used in mining, agriculture and steel mills, conveyor chains, agriculture, construction, mixer blades, paddles, cement pumps with excellent abrasion and wear resistance against sand and minerals								
AGRÉMENTS									
POSITIONS DE SOUDAGE									
ANALYSE CHIMIQUE TYPIQUE DU MÉTAL DE SOUDURE (%)	C 2.6	Si 0.6	Mn 0.9	Cr 17	B 0.9				
PROPRIÉTÉS MÉCANIQUES	Heat Treatment As Welded	$R_{P0.2}$ (MPa)	Rm (MPa)	A5 (%)	Hardness 62 HRc				
ETUVAGE	140°C / 24 hr								
GAS ACC. EN ISO 14175									