

CEWELD FL 400

TYPE	Agglomerated flux for SAW welding to obtain increased hardness with low and un-alloyed sub arc wires.								
APPLICATIONS	Rebuilding and hardfacing parts that suffer from impact and wear as in Mining, Dredging etc.								
PROPRIÉTÉS	CEWELD® FL 400 is an agglomerated flux for SAW welding to obtain increased hardness with low and un-alloyed sub arc wires. Basicity: about 1,1 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-16								
CLASSIFICATION	EN ISO	14174: SA CS 3 99 CCrMo AC							
CONVIENT POUR	Piston rod ends, mining parts, excavator parts, rolling bars, pressure rolls, cement rollers, dredging parts, coupling parts, crushing hammers. etc..								
AGRÉMENTS									
POSITIONS DE SOUDAGE									
COMPOSITION CHIMIQUE TYPIQUE EN POIDS (%)	<table><tr><th>CaF2</th><th>CaO+MgO</th><th>SiO2+TiO2+Al2O3</th></tr><tr><td>10</td><td>25</td><td>55</td></tr></table>	CaF2	CaO+MgO	SiO2+TiO2+Al2O3	10	25	55		
CaF2	CaO+MgO	SiO2+TiO2+Al2O3							
10	25	55							
PROPRIÉTÉS MÉCANIQUES									
ETUVAGE	Not required								
GAS ACC. EN ISO 14175									

CEWELD FL 400

FL 400 0,4-1,8MM

Packaging	KG/unit	EanCode
Bag	25	8720663404961