



CEWELD E DUR 60 Kb

TYPE Basic coated, alloyed Cr-Mo-V electrode

APPLICATIONS Hardfacing against high impact combined with strong abrasion wear.

PROPRIÉTÉS Outstanding alloy against high impact combined with abrasion including metal into metal friction. The weld deposit of CEWELD E Dur 60 Kb is one of the most universal alloys in Hardfacing applications and can also be applied austenitic manganese steels. Very good weld deposit appearance and outstanding welding properties on both AC and DC+. Preheating is not required.

CLASSIFICATION

AWS	A 5.13: ~E Fe3
EN ISO	14700: E Fe8
DIN	8555: E 6-UM-60-G
F-nr	71

CONVIENT POUR Mixing arms, Cold cutting tools, Hammers, Rolls, Loaders, Buckets, Pumps, Hardfacing on Austenitic Manganese steel, Rebuilding Knives

AGRÉMENTS

POSITIONS DE SOUDAGE



**ANALYSE CHIMIQUE
TYPIQUE DU MÉTAL DE
SOUDURE (%)**

C	Mn	Cr	Mo	V	Fe	Si
0.6	0.6	7.5	0.8	1	Rem.	0.5

PROPRIÉTÉS MÉCANIQUES

Heat Treatment	R _{P0.2} (MPa)	R _m (MPa)	A5 (%)	Hardness
As Welded				58 HRc

ETUVAGE 300°C / 2 hr

GAS ACC. EN ISO 14175



CEWELD E DUR 60 Kb

E DUR 60 KB 2,5 X 350MM

Packaging	KG/unit	EanCode
Can	3	8720663401632

E DUR 60 KB 3,2 X 350MM

Packaging	KG/unit	EanCode
Can	3,3	8720663401656

E DUR 60 KB 3,2 X 450MM

Packaging	KG/unit	EanCode
Can	3,3	8720663401649

E DUR 60 KB 4,0 X 450MM

Packaging	KG/unit	EanCode
Can	3,5	8720663401663

E DUR 60 KB 5,0 X 450MM

Packaging	KG/unit	EanCode
Can	3,3	8720663401670