

CEWELD OA 550-VW

TYPE	Medium -alloyed tubular wire on a C-Cr-Mo-W basis for high hardness up to 550°C.
APPLICATIONS	Recommended for parts subject to strong mineral abrasion and erosion, .
PROPRIÉTÉS	Very good abrasion resistance in combination with impact even at higher temperatures up to 550°C. Too much layers should be avoided, preheat is necessary to avoid cracking. A buffer layer with OA 4370 or OA MnCr is recommended in case of sensible basematerial or old layers. Weldable without protective gas.

CLASSIFICATION	EN ISO	14700: T Fe6
	DIN	8555: MF 6-60-PT

CONVIENT POUR	HRc 55-58, Cement pumps, crusher bars, hammer and blooming table rolls, mineral and brick industry.
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AGRÉMENTS

POSITIONS DE SOUDAGE



ANALYSE CHIMIQUE TYPIQUE DU MÉTAL DE SOUDURE (%)

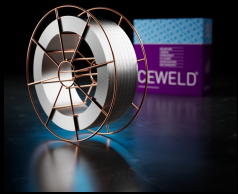
C	Si	Mn	Cr	Mo	V	Fe	W
0.55	0.9	2.8	7	1.6	1.8	Rem.	0.9

PROPRIÉTÉS MÉCANIQUES

Heat Treatment	R _{p0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded				55 HRc

ETUVAGE	140°C / 24 hr
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GAS ACC. EN ISO 14175



CEWELD OA 550-VW

OA 550-VW 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663403315

OA 550-VW 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663403490

OA 550-VW 2,8MM

Packaging	KG/unit	EanCode
BS-300	15	8720663403414