

CEWELD Super-Flux

TYPE	Excellent low temperature flux for use with silver brazing alloys	
APPLICATIONS	Superflux removes oxides and impurities from the surface during the heating process to obtain perfect bonding of the brazing filler metal. Superflux also reduces the surface tension and improves capillarity.	
PROPERTIES	After brazing flux residues can easily be removed mechanically or with a caustic soda solution.	
CLASSIFICATION	AWS EN ISO	A 5.31: FB3-F 18496: FH10
SUITABLE FOR	Flux for silver brazing with a melting range from 450 till 800 °C, for Copper, Brass, Steel and stainless steel.	
APPROVALS		
WELDING POSITIONS		
MECHANICAL PROPERTIES		
REDRYING	Not required	
GAS ACC. EN ISO 14175		