CEWELD ST 55

TYPE	High basic SAW flux with very low hydrogen content
APPLICATIONS	Drilling platforms, crane building, offshore fundamentals, jack ups, narrow gab welding, multi layer welding.
PROPERTIES	Neutral high basic flux suitable for a weight range of wire combinations including multi layer welding in high demanding offshore applications because of its low hydrogen content. Basicity according to Boniszewski:Grain size according DIN EN 760:~3.12 - 16
CLASSIFICATION	
SUITABLE FOR	S355, S420, S460, S690, P500, P550, X65, X70, X80, Weldox 700, Naxtra 70, Hardox 400, Dilimax, P91, P24
APPROVALS	
WELDING POSITIONS	

MECHANICAL PROPERTIES

REDRYING

GAS ACC. EN ISO 14175