



CEWELD SP 1.4115

TYPE	Solid metal spray wire		
ANWENDUNGEN	Corrosion coating, with wear properties		
EIGENSCHAFTEN	SP 1.4115 combines high toughness with very good corrosion resistance.		
KLASSIFIKATION	EN ISO	14919: 5.8	
	W.Nr.	1.4115	
GEEIGNET FÜR	Flame spray, electric spray and high speed flame spray.		

ZULASSUNGEN

SCHWEISSPOSITIONEN



TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)

Si	Mn	Cr	Fe	C	Mo
0.5	0.5	13	Rem.	0.2	1.1

MECHANISCHE GÜTEWERTE

Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded				45 HRc

RÜCKTROCKNUNG Not required

GAS ACC. EN ISO 14175



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SP 1.4115 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663409867