



CEWELD OA 4028

TYPE Fluxcored welding wire for corrosion resistant hardfacing applications

ANWENDUNGEN Rebuilding parts that faces wear combined with corrosion and impact.

EIGENSCHAFTEN Extreme tough and corrosion resistant weld deposit, well suited for parts that encounter wear from sea water plant and power plant operation. This acid corrosion resistance alloy has a 14% Cr. content combined with 0,3% carbon that results in excellent wear properties.

KLASSIFIKATION EN ISO 14700: T Fe8

GEEIGNET FÜR Bridge bearings, sealing surfaces, corrosion slide ring sealing, roller bearings, centrifuges, valves, pumps, shafts etc.

ZULASSUNGEN

SCHWEISSPOSITIONEN



**TYPISCHE CHEMISCHE
ANALYSE DES
SCHWEISSMETALLS (%)**

C	Si	Mn	Cr	Ni
0.3	0.6	0.8	14	0.4

MECHANISCHE GÜTEWERTE

Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded				47 HRc

RÜCKTROCKNUNG Not required

GAS ACC. EN ISO 14175