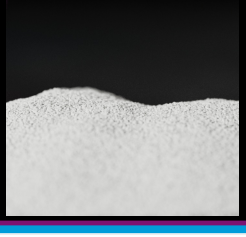


CEWELD FL 860 ESHC

certilas® THE FILLER METAL SPECIALIST

TYPE	High basic agglomerated flux for welding Nickel based strips with the elctro slag process.
ANWENDUNGEN	Designed for ES strip cladding in offshore, apparatus, vessel, boilers and chemical industry.
EIGENSCHAFTEN	FL 860 ESHC is a highly basic flux for Nickel based strip electro slag cladding. Basicity: about 4,2 (according to Boniszewski) Current: DC + Grain size: 2-16
KLASSIFIKATION	EN ISO 14174: ES A FB 2B 5644 DC
GEEIGNET FÜR	**Typical strip combinations:** **CEWELD SA Nicro 600 strip** ISO 18274: S Ni 6082 (NiCr20Mn3Nb) AWS 5.14: EQNiCr-3 (UNS N06082) **CEWELD SA Nicro 602 CA (6025HT) strip** ISO 18274: S Ni6025 (NiCr25Fe10AlY) AWS 5.14: EQNiCrFe-12 (UNS N06025) **CEWELD SA Nicro 625 strip** ISO 18274: S Ni 6625(NiCr22Mo9Nb) AWS 5.14: EQNiCrMo-3 (UNS N06625) **CEWELD SA Alloy 825 strip** ISO 18274: S Ni 8065(NiFe30Cr21Mo3Cu3) AWS 5.14: EQNiFeCr-1 (UNS N08065)
ZULASSUNGEN	
SCHWEISSPOSITIONEN	

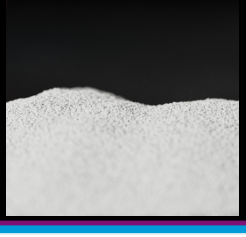
TYPISCHE CHEMISCHE ZUSAMMENSETZUNG NACH GEWICHT (%)

CaF2	SiO2	CaO+MgO
70	20	5

MECHANISCHE GÜTEWERTE

RÜCKTROCKNUNG Not required

GAS ACC. EN ISO 14175



CEWELD FL 860 ESHC

FL 860 ESHC 0,2 - 1,6MM

Packaging	KG/unit	EanCode
Bag	25	8720663404213