



CEWELD L-Ag2P

TYPE	Copper phosphorus silver brazing alloy.				
ANWENDUNGEN	Particularly recommended for sanitary, refrigerating and large tubing installations. Do not use in a sulphurous environment. For working temperatures up to 200 °C				
EIGENSCHAFTEN	Phosphorus silver brazing alloy. Self pickling on copper with good fluidity. Strong joints with good gap bridging properties. Flux/Paste: CEWELD Super-Flux				
KLASSIFIKATION	EN ISO	17672: CuP 279			
GEEIGNET FÜR	Phosphorus Silver Brazing Alloy. Self pickling on copper. Copper to Copper (without flux). Brass, Copper and Copper-Tin Alloys (with flux).				
ZULASSUNGEN					
SCHWEISSPOSITIONEN	PAPBPCPDPEPFPG				
TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)	Cu	Ag	P		
	Rem.	2	6.2		
MECHANISCHE GÜTEWERTE	Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
	As Welded		250		HRc
RÜCKTROCKNUNG	Not required				
MELTING RANGE	645 - 825°C				
GAS ACC. EN ISO 14175					