


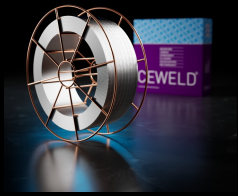


CEWELD AA DUR 12

TYPE	Cobalt-based thermo shock resistant alloy for overlay applications.				
ANWENDUNGEN	Steam-valves, high temperature liquid pumps, hot cutting tools, cutting tools for plastic, wood and paper as well as high stressed sealings and sliding surfaces.				
EIGENSCHAFTEN	Outstanding alloy against abrasion, thermo-shock and corrosion combined with high temperatures. The weld deposit can be machined with tungsten tool tips and by grinding. The hardness of the weld deposit will decrease 20% at 600°C and has a nominal hardness of 49-53 HRc at room temperature. The weld deposit is high heat resistant up to 900°C. Dur 12 offers a low coefficient of friction and exceptional resistance to galling. It has cavitation-erosion resistance ten times that of 304 stainless steel, Dur 12 can be used to protect bearing surfaces in non-lubricating conditions due to its resistance to metal-to-metal wear.				
KLASSIFIKATION	AWS EN ISO DIN	A 5.21: ERCCoCr-B 14700: T Co2 8555: MSG 20-GF-50-CTZ			
GEEIGNET FÜR	46-48 HRc, Stellite 12 alloy with high temperature and abrasion resistance, thermo shock resistant and impact resistant, hardfacing valves, seats, pumps, knives, plastic recycling crushers etc.				
ZULASSUNGEN					
SCHWEISSPOSITIONEN	<div> PA  PB  PC</div>				
TYPISCHE CHEMISCHE ANALYSE DES SCHWEISSMETALLS (%)	C	Si	Cr	W	Co
	1.75	1.2	29	9	Rem.
MECHANISCHE GÜTEWERTE	Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
	As Welded				50 HRc
RÜCKTROCKNUNG	140°C / 24 hr				
HARDNESS HRC	@ 20°C: 50HRc, @ 300°C: 46HRc, @600°C: 40HRc				
GAS ACC. EN ISO 14175	M13				



CEWELD AA DUR 12

AA DUR 12 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663402325

AA DUR 12 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663402332