



# CEWELD AA DUR 12

TYPE	Cobalt-based thermo shock resistant alloy for overlay applications.														
ANWENDUNGEN	Steam-valves, high temperature liquid pumps, hot cutting tools, cutting tools for plastic, wood and paper as well as high stressed sealings and sliding surfaces.														
EIGENSCHAFTEN	Outstanding alloy against abrasion, thermo-shock and corrosion combined with high temperatures. The weld deposit can be machined with tungsten tool tips and by grinding. The hardness of the weld deposit will degreas 20% at 600°C and has a nominal hardness of 49-53 HRc at room temperature. The weld deposit is high heat resistant up to 900°C. Dur 12 offers a low coefficient of friction of and exceptional resistance to galling. It has cavitation-erosion resistance ten times that of 304 stainless steel, Dur 12 can be used to protect bearing surfaces in non-lubricating conditions due to its resistance to metal-to-metal wear.														
KLASSIFIKATION	AWS A 5.21: ERCCoCr-B EN ISO 14700: T Co2 DIN 8555: MSG 20-GF-50-CTZ														
GEEIGNET FÜR	<b>46-48 HRc, Stellite 12</b> alloy with high temperature and abrasion resistance, thermo shock resistant and impact resistant, hardfacing valves, seats, pumps, knives, plastic recycling crushers etc.														
ZULASSUNGEN															
SCHWEISSPOSITIONEN	 PA  PB  PC														
TYPISCHE CHEMISCHE ANALYSE DES SCHWEISSMETALLS (%)	<table><tr><td>C</td><td>Si</td><td>Cr</td><td>W</td><td>Co</td></tr><tr><td>1.75</td><td>1.2</td><td>29</td><td>9</td><td>Rem.</td></tr></table>					C	Si	Cr	W	Co	1.75	1.2	29	9	Rem.
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MECHANISCHE GÜTEWERTE	<table><thead><tr><th>Heat Treatment</th><th><math>R_{P0.2}</math> (MPa)</th><th>Rm (MPa)</th><th>A5 (%)</th><th>Hardness</th></tr></thead><tbody><tr><td>As Welded</td><td></td><td></td><td></td><td>50 HRc</td></tr></tbody></table>					Heat Treatment	$R_{P0.2}$ (MPa)	Rm (MPa)	A5 (%)	Hardness	As Welded				50 HRc
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As Welded				50 HRc											
RÜCKTROCKNUNG	140°C / 24 hr														
HARDNESS HRC	@ 20°C: 50HRc, @ 300°C: 46HRc, @600°C: 40HRc														
GAS ACC. EN ISO 14175	M13														



# CEWELD AA DUR 12

AA DUR 12 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663402325

AA DUR 12 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663402332