CEWELD MA SS 2367

certilas® THE FILLER METAL SPECIALIST

TYPE	Solid welding wire for hardfacing and rebuilding hotworking tools.
ANWENDUNGEN	Rebuilding and hardfacing parts that are subject to abrasion combined with higher temperatures up to 550°C
EIGENSCHAFTEN	Abrasion combined with higher temperatures.
KLASSIFIKATION	EN ISO 14700: S Fe 13 W.Nr. 1.2367
GEEIGNET FÜR	Hotworking tools, high speed tool steels, HSS, aluminium press molts, dies, stamping tools, cutting tools, shear blades, cutters, knives, scissors.
ZULASSUNGEN	
SCHWEISSPOSITIONEN	

TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)

C	Mn	Cr	Mo	Fe
0.2	0.6	6.2	3.2	Rem.

MECHANISCHE GÜTEWERTE

Heat Treatment	$R_{P0,2}$ (MPa)	Rm (MPa)	A5 (%)	Hardness
As Welded				45 HRc

RÜCKTROCKNUNG	Not required
GAS ACC. EN ISO 14175	M11

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MA SS 2367 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663401823