CEWELD MA SS 2343 Tig

certilas® THE FILLER METAL SPECIALIST

TYPE	Solid welding wire for hardfacing and rebuilding hotworking tools..
ANWENDUNGEN	Rebuilding and hardfacing parts that are subject to abrasion combined with higher temperatures.
EIGENSCHAFTEN	Abrasion combined with higher temperatures.
KLASSIFIKATION	EN ISO 14700: S Fe3 W.Nr. 1.2343
GEEIGNET FÜR	Hotworking tools, high speed tool steels, HSS, aluminium press molts, dies, stamping tools, cutting tools, shear blades, cutters, knives, scissors.
ZULASSUNGEN	
SCHWEISSPOSITIONEN	

TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)

C	Mn	Cr	Mo	V	Fe	Si
0.4	0.4	5	1.1	0.5	Rem.	1

MECHANISCHE GÜTEWERTE

Heat Treatment	$R_{P0,2}$ (MPa)	Rm (MPa)	A5 (%)	Hardness
As Welded				55 HRc

RÜCKTROCKNUNG	Not required
GAS ACC. EN ISO 14175	I1

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MA SS 2343 TIG 1,0 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720682051825

MA SS 2343 TIG 1,6 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663401816

MA SS 2343 TIG 2,0 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663401854

MA SS 2343 TIG 2,4 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663401793

MA SS 2343 TIG 3,0 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663401809